

Samsung EHS Mono System Start up

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0845 8340875

Heating Only System No cooling Function

To disable the cooling function switch, **With the power OFF**, remove the front of the remote controller, slide it upwards, turn it over and flick dip switch 1 to on.

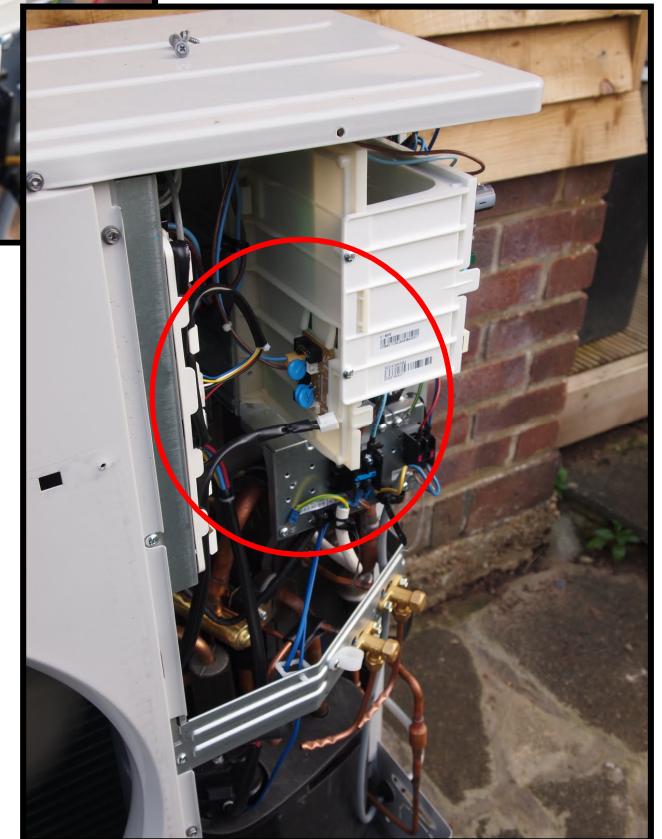
Cooling will no longer be available



Baseplate heater

In the outdoor unit disconnect the leads from the baseplate heater.

The heater is normally only used in Nordic countries. It is not used in the UK.



System Flushing Prior to Commissioning

The Building Regulations for England and Wales, Part L, 2006, now require a central heating system to be cleaned and inhibited chemically whenever the boiler is changed or any major works are carried out to the system.

When installing any Heat pump we insist on a thorough system flush prior to connection of the new equipment, your warranty will be at risk if a suitable flush is not carried out and the system becomes blocked during normal operation.

Power flushing

The recommended procedure is to power flush the system in both forward and reverse directions at 110% of the normal flow rate and to use a chemical flushing agent where required.



Checking the water circuit

Fill the system with water **and 25% Propylene Glycol** to more than 1 bar

Make sure no air is trapped in the pump by undoing the silver cover on the front of the pump with a flat screwdriver.

turn the pump over a couple of turns with a screwdriver.



Power On

Apply power to control box first then the outdoor unit.

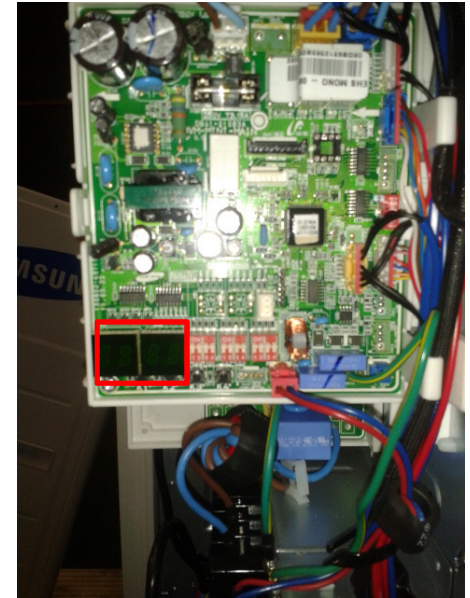
On the outdoor unit pcb the display will show 88 88

It will then say Ad meaning its checking the addresses for you.

Soon it will say Ad then flashing numbers 00, 01 02 etc.
finally it will count up to 15. It has now finished addressing.

It will now flash a message like 00 00, 01 01, 02 02, dE, F0 etc.
This is it telling you the units it can see. The unit is now ready to run.

If the outdoor unit / remote controller shows E201 there is a comms error.



Starting up the backlight

When the unit is delivered the backlight in the controller is disabled, to enable it:

Press test button for 4 seconds

The screen will start to flash, 10 will appear

Press set (grey) 1011 will appear

Press the silver down button until 1061 appears,

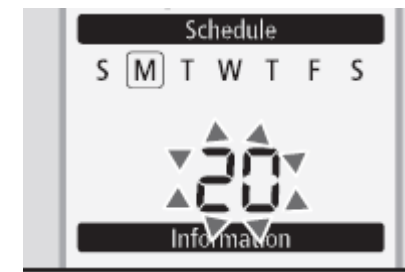
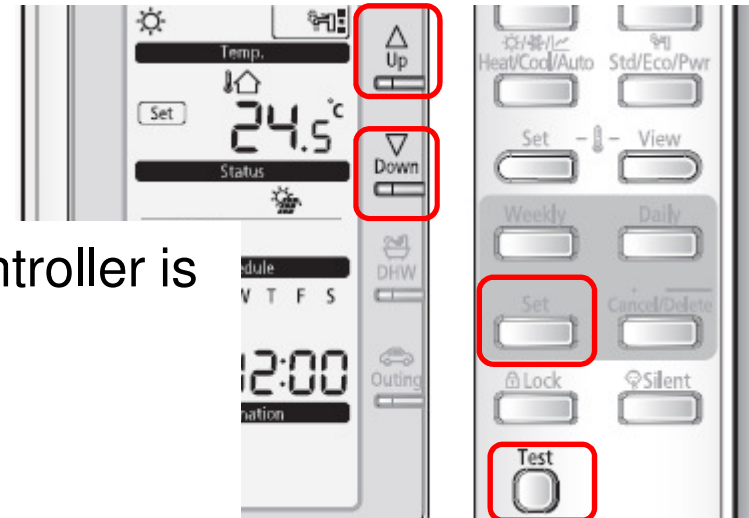
Press set (grey), 0 will appear at the top,

Press up until 30 appears

Press set (grey) once, 1061 will appear

Press cancel delete 2 x to return to normal screen

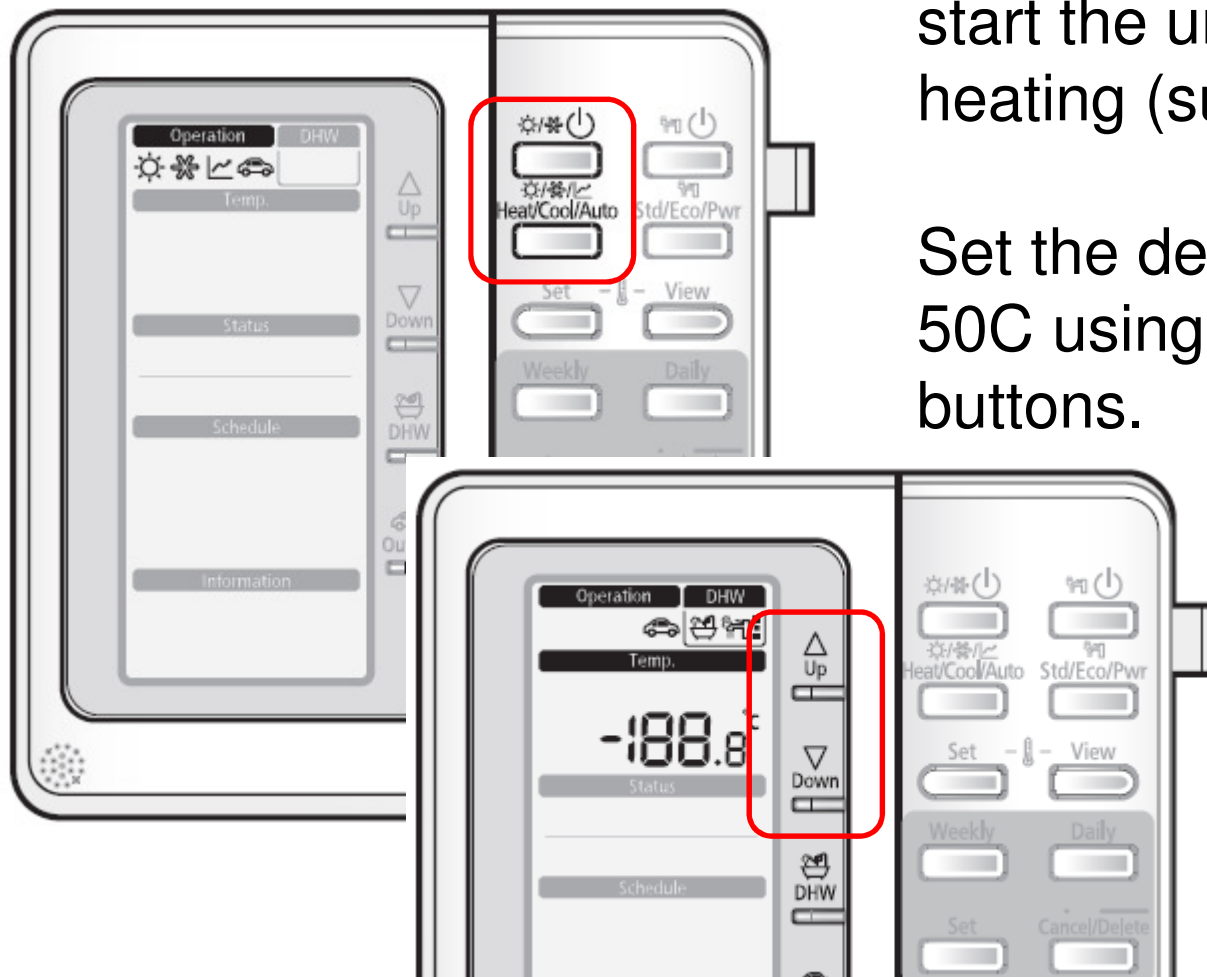
Now the backlight will operate



Starting the System in heating mode

Press heating on off button to start the unit, set the mode to heating (sun symbol)

Set the desired temperature 50C using the up and down buttons.



Flow Switch

The unit wants to see 14 l / min flow to activate the flow switch, if there is not enough flow a **E911** fault will show .

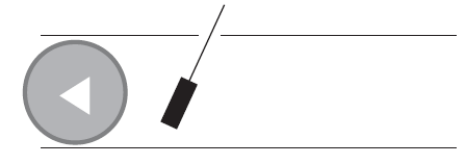
911 means the flow is too slow Check:

- The flow rate on the flow meter it **MUST** be over 15l/min
- The flow switch is connected to the pcb,
- The flow switch is round the right way you can turn the head, there is an arrow
- All valves are open.
- The pump speed is set at highest
- There is no air in the system
- If none of this works you need a bigger pump

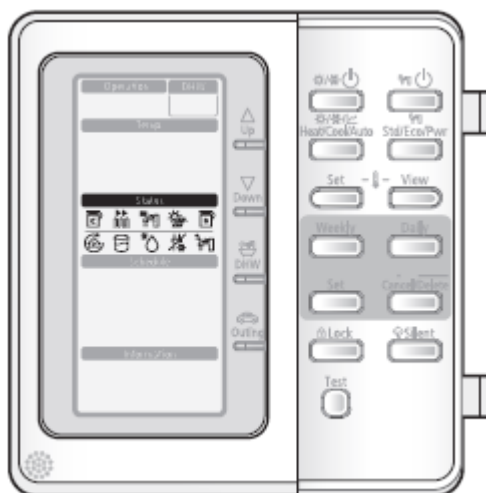
To clear the fault stop and start the machine again with the button on the remote controller.

E911











- Water pump OFF (Flow S/W on)



What the icons mean

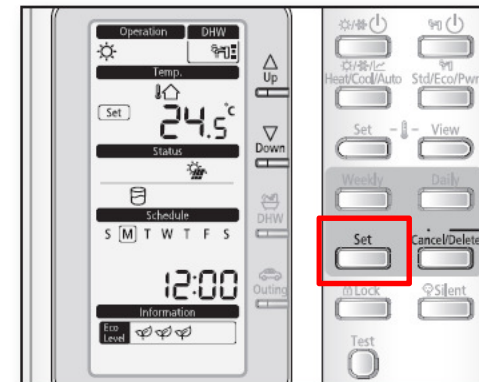


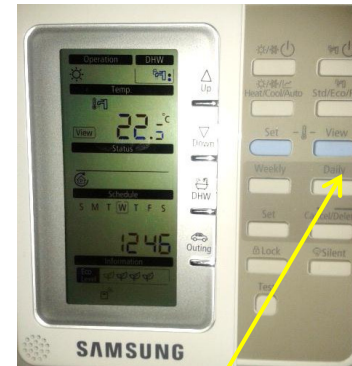
After 3 mins of pump operation the outdoor unit will start, don't rush the system it takes time

Status	Display	Function
Compressor On		This icon indicates that the compressor in the outdoor unit is running.
Back-up heater On		This icons indicate that the backup heater of the unit is operating, when there is a high demand for heating capacity. The backup heater provides extra heating capacity in case of low ambient outdoor temperature (high heating load).
Booster heater On		This icon indicates that the booster heater is active. The booster heater provides auxiliary heating for the domestic hot water tank. The booster heater is located in the domestic hot water tank. The icon is not used when the domestic hot water tank is not installed.
Solar thermal panel On		It indicates when the solar panel is powered on. DHW mode is stopping while solar panel is on in order to save your energy cost.
Back up boiler On		The Back up boiler shall start to work as soon as outdoor temperature reach to the targeted temperature. Users can adjust the temperature to allow the back up boiler work. The icon shall not be displayed without the Installation of the back up boiler.
Water pump On		This icon indicates that the circulation pump is active.
Domestic water On		This icon indicates when the domestic water heating mode is operating.
Defrost operation On		This icon indicates that the defrost mode is active.
Anti freezing operation On		The system automatically maintains the water temperature above a freezing point to prevent from freezing-fracture of piping system.
Sanitary operation On		This function disinfects the DHW tank by periodically heating the domestic water to a specific temperature.

Setting the correct time

1. Push the **Set** button for 3 seconds.
 - Mode : Normal operation.
 - When setting the time, you can only use **Up**△, **Down**▽, **Set**, **Cancel/Delete** button.
 - To cancel the setting, press the **Cancel/Delete** button.
2. Set the day by pressing **Up**△ or **Down**▽ button.
 The 'day' indicator will blink. Set the day and press **Set** button to save the setting.
3. Set the hour by pressing **Up**△ or **Down**▽ button.
 The 'hour' indicator will blink. Set the hour and press **Set** button to save the setting.
4. Set the minute by pressing **Up**△ or **Down**▽ button.
 The 'minute' indicator will blink. Set the minute and press **Set** button to save the setting.
 After setting the minute, the operation returns to normal.





Caution In COLD weather

If the water in the system is below 10C the heat pump WILL NOT START. Press the **blue view button** you can see 4 sensor readings, press it until the pump symbol shows (a circle round a house). This is the water temperature.

If this happens there is no fault code shown, just the pump will run.

You must warm up the water to get the unit to run, the easiest way to do this is to add a tank and use the immersion to warm up the tank first, the warm water from the tank will preheat the heat pump and it will start to operate. See next slides

Telling the system it has a tank

All units think there is no hot water cylinder tank installed.
You have to tell the unit about the cylinder.

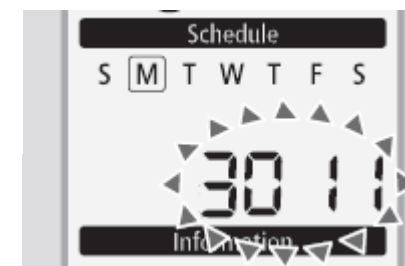
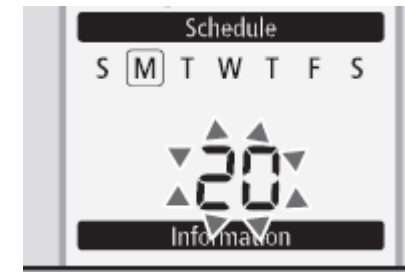
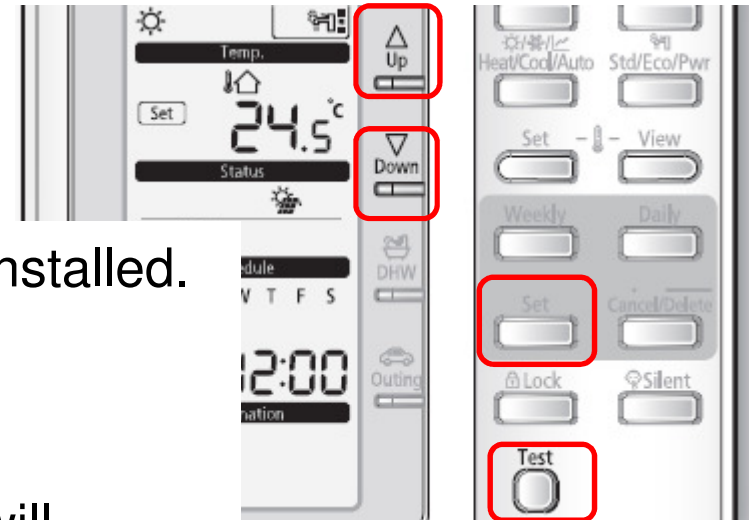
Press test button for 3 seconds

The screen will start to flash, Press up twice, 30 will appear

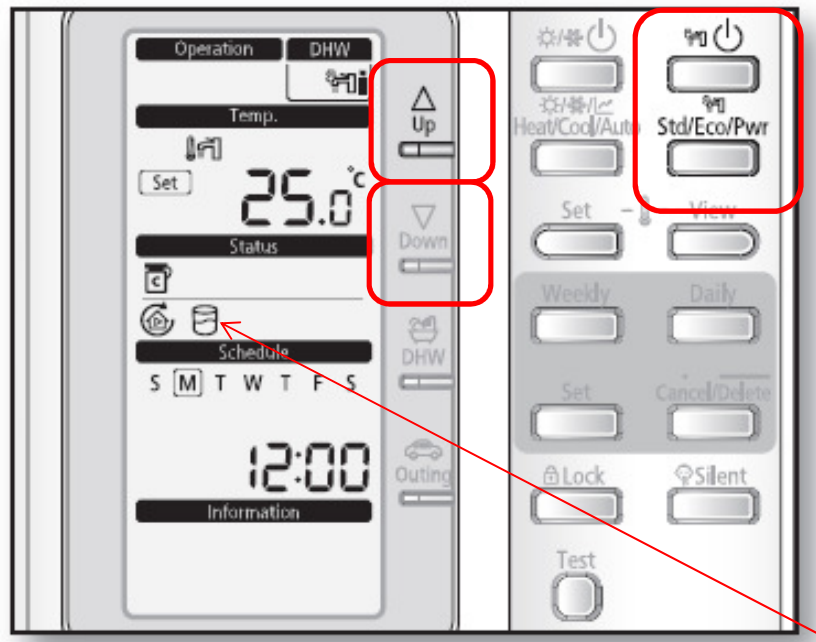
Press set (grey) 3011 will appear press set (grey), 0 will appear press up once 1 will appear

Press set (grey) once 3011 will appear press cancel delete 2 x to return to normal screen

IF **E904 error** shows the tank sensor is not connected



Starting the System in hot water mode



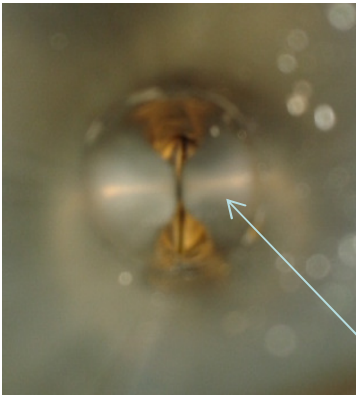
Press Hot water on off button to start the unit, the unit speed is adjusted with the std, eco power button, set to middle position, 2 dots showing.

Set the desired temperature **48C** using the up and down buttons. This can ONLY be set if the Heating function is switched OFF and HW is on

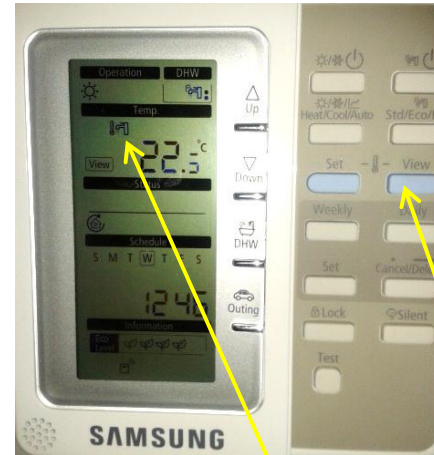
NOTE when the unit is heating the tank this symbol shows on the controller.

After 20 mins of operation if the tank temperature is not reached the immersion heater will start to help out. This time can be adjusted using setting 3032

Testing the tank sensor



The tanks sensor needs to go 115mm into the tank into one of the pockets inside, it must be clipped so it cant pull out



Press the **blue view button** you can see 4 sensor readings, press it until the tap symbol shows.

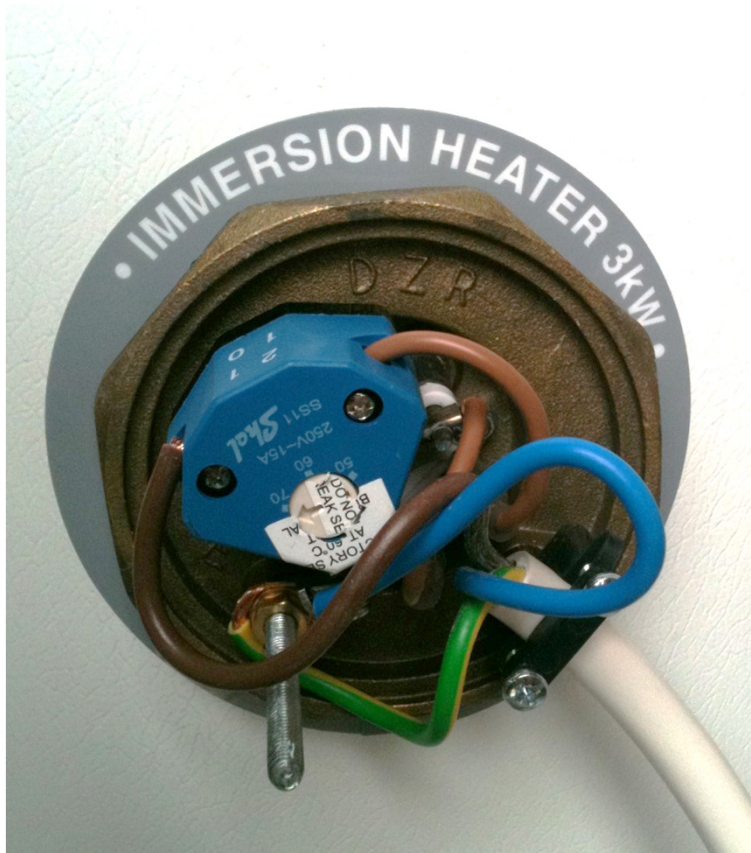
This is the tank temperature. It will display for about 10 seconds. Check the temperature is not fluctuating more than 1C in this time. If it is the sensor is not installed correctly or is damaged. If this happens the system **WILL NOT WORK PROPERLEY**

Run test in hot water mode

- In hot water mode check that the 3 port valve or the 2 x 2 ports are sending water into the hot water cylinder. If not check the wiring.
- Using the check button (blue) on the remote controller check the hot water cylinder temperature and note it down, the hot water temperature is displayed when the tap symbol shows .
- After 15 minutes of running check the hot water temperature again, it should have risen, again note the temperature.
- If the temperature has not raised check the temperature sensor is installed properly and again check the operation of the 3 port or 2 port valves.

Setting up the tank immersion heater

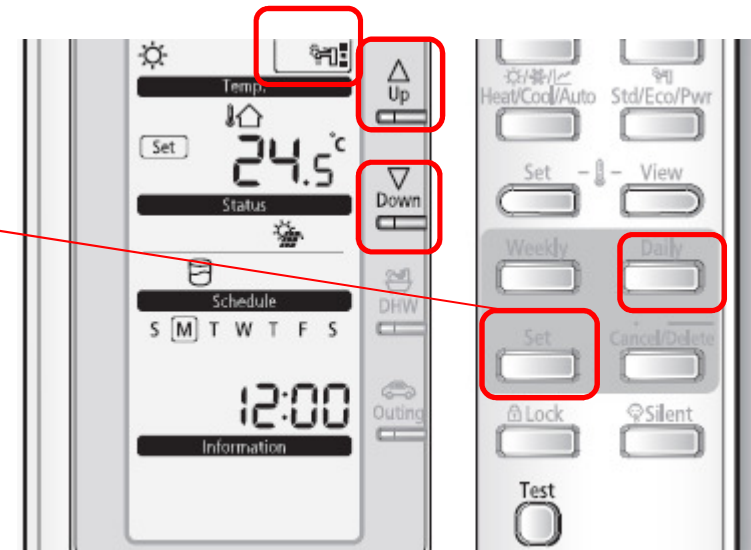
- The Gledhill tank has an immersion heater with its own stat, this **MUST** be set to 70C. This is to avoid the immersion heater cutting out before the legionella function is complete



Tank timer

To avoid the tank heating being switched off we always add 2 on timers a day one at 3-00 am and one at 15-00 pm.

Press daily button once, no 1 and on shows, press set (grey), press up or down until the tap symbol shows at the top of the screen with 2 dots press set, adjust hours with up or down button to 3 am press set, minutes flash press set. Now everything flashes press set (grey). No 2 appears do the same again but for 15-00.



After everything is set no 3 will show. Press cancel delete twice, the normal screen will show. Daily will appear next to the time. The timer is active

To delete the timers press daily 2 x the set schedule will show, press and hold cancel delete for 5 seconds, keep doing this untill no1 shows, press cancel delete 2 x and in the normal screen daily will have disappeared.

How it Operates: Hot water cylinder

The hot water tank has priority over the heating, if the tank temperature falls 5 degrees below its set point the unit will automatically switch to heating the cylinder. Once set temperature is achieved the unit will go back to heating the house.

The hot water cylinder loses almost no heat (1/3 a degree an hour) if no hot water is used. The hot water cylinder takes less than an hour to heat up from cold. If you need hot water very fast the DHW button forces the unit to heat the water flat out, the unit will stay in this mode until you press the DHW button again

To protect from legionella the tank is heated to 60 degrees C once a week automatically.

Field Settings

Many field settings will need to be made: full details on next slide:

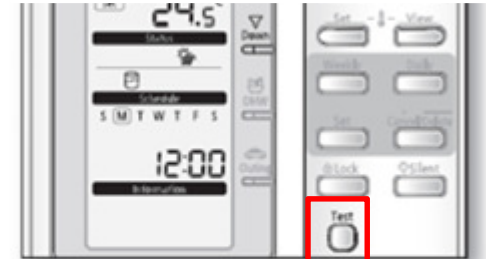
NOTE the set button is the grey one **not the blue**

1. Press the **Test** button for 5 seconds.

The mode changes to the field setting.



- In this mode, you can only use **Up**△, **Down**▽, **Set**, **Cancel/Delete** button.
To cancel the setting, press **Cancel/Delete** button.



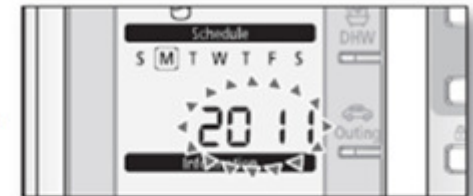
2. Set the Main Menu by pressing **Up**△ or **Down**▽ button.

The "Number" will blink. Set the Main menu and press **Set** button to save the setting.



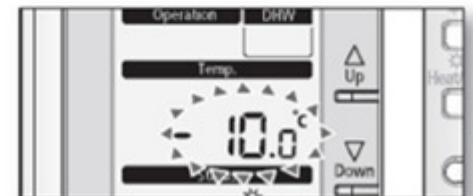
3. Set the Sub Menu by pressing **Up**△ or **Down**▽ button.

The "Number" will blink. Set the Sub menu by pressing **Up**△ or **Down**▽ button. Then press **Set** button to save the setting.



4. Set the Operation Range(Field Setting) by pressing **Up**△ or **Down**▽ button.

The digits in "Temp" category will blink. Set the Field Setting Value by pressing **Up**△ or **Down**▽ button. Then press **Set** button to save the settings.



When Finished or if you get lost press cancel delete 2 x to return to the normal screen

43 Note: if you set a field setting and go back to check it, it will not have changed, the field setting do not get written to the pcb until you finish setting and exit.

Field settings to set see user manual for a full list

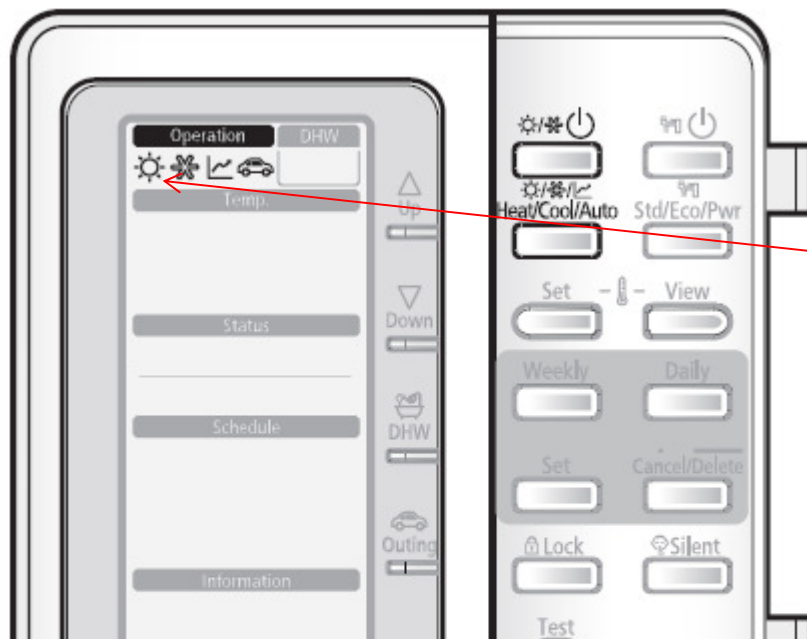
- 1061 **30s** length of time backlight is on in the Samsung rc
- 2011 **-2** low ambient setting for optimisation set to -5 in Scotland
- 2012 **+15** high ambient temp for optimisation
- 2021 **45C** for u floor. Hi water temp for optimisation
- 2022 **37C** lowest water temp for optimisation
- 2031 **50C** for rads. Hi water temp for optimisation
- 2032 **35C** lowest water temp for optimisation
- 2091 **1** tells unit to use a u floor run signal
- 2092 **1** tells unit to use an external room stat
- 3011 **1** tells unit it has a tank connected
- 3025 **50** mins, max tank heating time, make longer for big tanks
- 3032 **30** mins, delay time before immersion heater starts in tank mode
- 3042 **Tuesday** day legionella happens (always use Tuesday)
- 3043 **3** am time it happens
- 3044 **60** C legionella temp
- 44 3061 **1** if a solar thermal system is installed

Starting the System in heating mode with the stat

The heat pump is operated using a signal from a room stat (field supply) or from the under floor heating manifold only.

A sun signal will appear in the screen of the RC

The pump will also start.

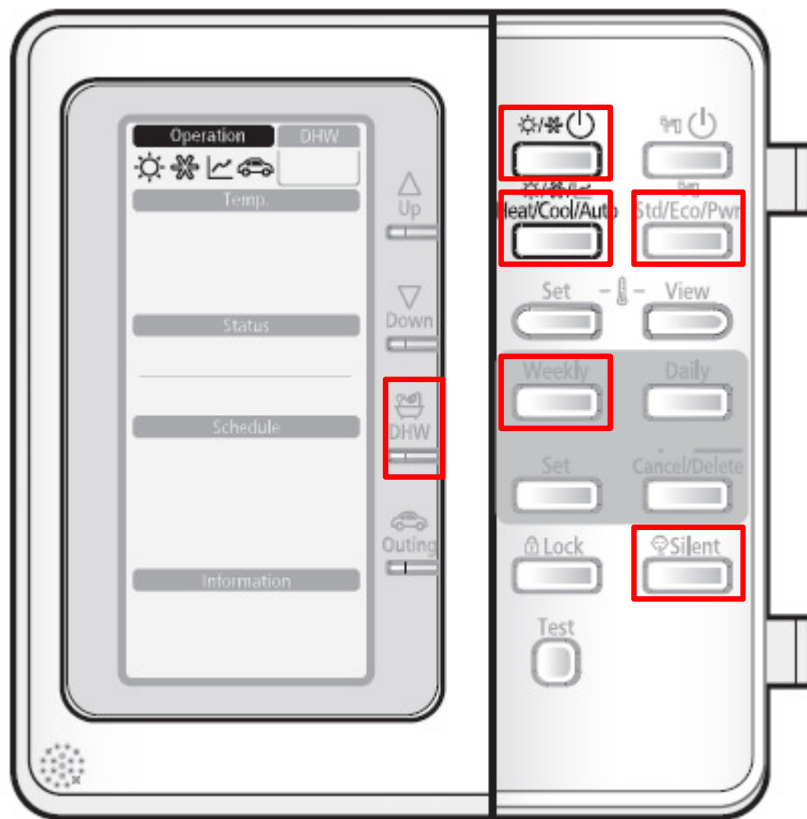


How it works:

Using a **field supplied room thermostat or signal from an under floor heating system**. This is wired to the thermostat terminals for radiators wire from B20 – B24, for under floor heating wire to B20 - B22

When the contact is made the unit will start and the water temperature will be controlled by the boiler, you will not have any control over it. The water temperature is determined by the outdoor temperature, the colder it is outside the warmer the water.

Caution with the remote



When an external stat or run signal is used most of the functions of the Samsung remote are disabled.

A waging finger shows at the bottom to show this.

All these buttons are disabled and the functions they control are also disabled

Test Heating mode with radiators

- In heating mode check the unit is pushing water into the heating circuit only. If the system has a bypass valve fitted (it should have) open this up fully, if you are not sure set it to its lowest setting. Now close every radiator on the system except one.
- Using the flow meter check the flow rate is above 15/l to avoid E911 faults. Adjust the bypass valve to achieve this.
- If 911 occurs: To clear the fault you must send an off and then an on command to the boiler / hydro box. This can be done using the top left button on the remote controller. If you have an external thermostat fitted turn it right down and then up again.

Test heating mode with U floor heating

- In heating mode check the unit is pushing water into the heating circuit only. If the system has a bypass valve fitted (it should have) open this up fully, if you are not sure set it to its lowest setting. Now turn down the thermostats in every room except one to shut off the under floor loops.
- Using the flow meter check the flow rate is above 15/l to avoid E911 faults. Adjust the bypass valve to achieve this.
- If 911 occurs: To clear the fault you must stop and restart the unit, this can be done with the top left button on the remote controller. If the unit operates from a signal from the ufloor heating this is easiest to do by resetting the power to the u floor manifold for 30 seconds.

Testing performance

- If the unit is running well it should heat the cylinder to 48C without needing the immersion heater
- With the unit running flat out measure the temperature of the air temperature as it enters the coil and the temperature of the air leaving the front of the unit.
- Lastly measure the ambient temperature well away from the unit.

- On the outdoor pcb there are 4 push buttons under the display, by pressing K4 the following information can be seen.
- Its worth videoing this as part of the commissioning

6. View Mode : When the K4 switch is pressed, you can see information about our system state as below.

Short push	Display contents	SEG1	SEG2	SEG3	SEG4	Unit
1	Order frequency	1	Hundreds' digit	Tens' digit	Unit digit	Hz
2	Current frequency	2	Hundreds' digit	Tens' digit	Unit digit	Hz
3	The number of current indoor units	3	Hundreds' digit	Tens' digit	Unit digit	Hz
4	The sensor for outdoor air intake	4	+ / -	Tens' digit	Unit digit	°C
5	Discharge sensor	5	Hundreds' digit	Tens' digit	Unit digit	°C
6	Eva-Mid sensor	6	+ / -	Tens' digit	Unit digit	°C
7	Cond sensor	7	+ / -	Tens' digit	Unit digit	°C
8	Current	8	Tens' digit	Unit digit	The first place of decimals	°C
9	Fan RPM	9	Thousands' digit	Hundreds' digit	Tens' digit	rpm
10	Target discharge temperature	A	Hundreds' digit	Tens' digit	Unit digit	°C
11	EEV	B	Hundreds' digit	Tens' digit	Unit digit	step
12	The capacity sum of indoor units	C	Tens' digit	Unit digit	The first place of decimals	kW
13	Protective control	D	0: Cooling 1: Heating	Protective control 0: No Protective control 1: Freezing 2: Non-stop defrosting 3: Over-load 4: Discharge 5: Total electric current	Frequency status 0: Normal 1: Hold 2: Down 3: Up_limit 4: Down_limit	-
14	The temperature of heat radiating plate	E	Hundreds' digit	Tens' digit	Unit digit	-
15	S/W check	F	-	-	-	-

End user handover

Your Samsung heat pump heats the house and hot water cylinder much like a normal fossil fuel boiler however there are a couple of differences which you should notice.

- 1 The radiator temperatures are lower than normal and will alter as the outdoor temperature changes. The colder it is outside the warmer the rads and visa versa. This function is automatic and is designed to save you money. At hottest they will reach 50C. If you would like a constant radiator temperature this can be set by an engineer but it will increase your run costs by up to 25%.
- 2 The system is designed to run continuously in cold weather, turning the system on and off will make the house uncomfortable and will increase your run costs. The most efficient way to run this heating system is to leave it running at the set temperature 24 hours a day in winter time. If you turn off the heating and let the house get cold (less than 17C) it will take a very long time to warm back up to a sensible temperature.

Your systems have been set up to be simple to operate.

The Samsung controller looks like this, you should not use this or press the buttons on it, it is for commissioning and making settings to the system only.

If the system breaks down the screen will show a number at the bottom starting with E, for example E911 – A00
The engineer will want to know this number when you call him.



Heating

Control of the heating is by your wall mounted thermostat, you need to read the instructions for this thermostat as its field supplied. The boiler will run when told too by the thermostat. DON'T set the temperature too low, the heat pump takes time to recover the house temperature, as a rule don't set the temperature more than 2 degrees below your normal set temperature when you go out of the house or it will take a long time to recover.

To switch off the heating in summer set the temperature down to 16C to avoid the heating starting up.

To control the temperature in your rooms please use the radiator valves.

Hot water

Your system will keep the hot water cylinder hot at all times automatically, as you use the water the heat pump will constantly top up the cylinder. A cold cylinder should be reheated within an hour.